











PRODUCTION CATALOG 2019



Mission:

«We need to become the foundation for our country, producing goods of highest quality, showing that greatness can be achieved by everyone, by creating only the best»

Grill'D®

Company Attributes:

- We believe that there cannot be mistakes in production, this is why we pay maximum attention to every element of our products.
- FOR AFFORDABLE PRICES!

 Our products are not inferior in quality to European market leaders, and the low prices favorably distinguishes us on the sauna heater market, and gives everyone the ability to appreciate the advantages of heaters made in Russia, using Russian, high-

durable steel.

HIGH QUALITY PRODUCTS

OPERATIONAL
DELIVERY TO EVERY
RUSSIAN REGION
Convenient geographic
location in the city of Ufa,
Republic of Bashkortostan,
gives us a unique
opportunity for inexpensive
and prompt delivery of our
products to every region of
Russia.

Certificates of correspondence:







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SAUNA VOLUME 10-24 M³

Cometa 180 Vega



RUSSIAN SAUNA

Grill'D

We created a heater, which fully satisfies thousands of sauna lovers and bathers.

Main requirements for heaters in Russian saunas from professionals:

- Efficiency (Cometa Vega: 5.7 kg of birch wood an hour)
- Absence of IR radiation (Cometa Vega: 80% protection, Cometa Vega Stone: 98% protection)
- Absence of convection (Cometa Vega: 70% protection, Cometa Vega Stone: 95% protection)
- Ease of use (Cometa Vega: no special skills needed, easy to stoke and produce steam)
- Fine steam (Cometa Vega: steam temperature can reach higher than 400°C)
- Gentle heat from the heater (Cometa Vega: 60%, Cometa Vega Stone: 100%)
- Possibility of generating different types of steam (Cometa Vega: open heater steam-200°C. Funnel 1: 300-350°C, funnel 2: 400-450°C)
- Instant production of steam «steam pie» at the ceiling (Cometa Vega: 2-4 sec.)
- Operation mode 20-40 uses a day without a break (Cometa Vega: instant heater recovery)
- Furnace life (09G2S: no less than 2000 operation hours, AISI 439: no less than 8000 operation hours)
- Uniqueness «rare» (Cometa Vega: unique singing stone sound of a blizzard with addition of water to the closed chamber)
- Affordable price (Cometa Vega: most affordable heater, from the various ones on the market, meeting the highest requirements and expectations)

Heater modifications and brief characteristics



Long Window Max









Principles of operation



HOUSEHOLD SERIES

made from boiler steel, grade 09G2S, 3-5mm Lifetime - no less than 2000 operation hours

COMMERSIAL SERIES

made from stainless steel, AISI 439, 4mm Lifetime - no less than 8000 operation hours

Accessories



Chimney convector Stone



Decorative frame Long



SAUNA VOLUME

RUSSIAN

SAUNA

Dividing screen Window insulated



Combustion chamber intensifier



Heat exchanger



Dividing screen Long insulated



Dividing screen Long Window Max insulated



Rhombus chimney grid



Chimney



Decorative screen 180 Window Stone (Serpentinite)



Stone slats

SAUNA VOLUME 10-24 M³

Cometa 180 Vega stone



RUSSIAN SAUNA

Grill'D

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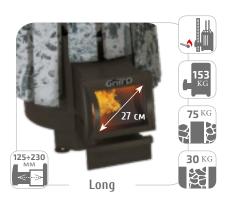
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Heater modifications and brief characteristics











Principles of operation



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COMMERSIAL SERIES

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Accessories



Decorative frame Long



SAUNA VOLUME

RUSSIAN

SAUNA

Dividing screen Window Insulated



Combustion chamber intensifier



Heat exchanger



Dividing screen Long insulated



Dividing screen Long Window Max insulated



Rhombus chimney grid



Chimney



Dividing screen 180 Window Stone (Serpentinite)



Chimney convector Stone

Cometa 350 Vega

Heater modifications and brief characteristics

RUSSIAN SAUNA





Principles of operation Cometa 350 Vega, Cometa 350 Vega Stone

Accessories for Cometa 350 Vega, Cometa 350 Vega Stone





Combustion



chamber intensifier

Heat exchanger





Stone slats

Decorative screen 350 Window Stone (Serpentinite)

Cometa 350 Vega stone

25-45

SAUNA

RUSSIAN SAUNA

Heater modifications and brief characteristics





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COMMERSIAL SERIES

made from stainless steel,AISI 439, 4mm Lifetime - no less than 8000 operation hours SAUNA
VOLUME
8-20

M³

RUSSIAN

RUSSIAN SAUNA

Gi'ill'D



A DREAM FOR YOUR SAUNA

Violet heater brings out emotions from the first glance, which become stronger during exploitation. The shiny side panels sparkle with clean edges and bring out its' exclusiveness. A rich appearance completes the elegant pattern from Russian tales and stories.

Violet heater is called upon creating a unique atmosphere of a Russian sauna. It creates a warm heat which comes out around the perimeter through the semi-precious jade stones which surround the heater. The closed chamber generates light, fine steam, which surrounds its' guests, and grants them with with peace, calmness, and restores health.

Uniqueness of Violet heaters is due to a few characteristics, such as:

• A closed chamber

- temperature of stones reaches as high as 400 °C
- fast heating through the fire channel and through the 6 external walls
- fast recovery after instant steam release (one liter per minute)
- magical sound as steam is released «Blizzard»
- non-stop operation of the heater (20-40 uses a day)

• Semi-precious stone, jade, which surrounds the whole heater

- powerful thermal energy generator
- effective protection from convection and harsh IR radiation
- cases the heater (included in the package)
- in the first meter of the decorated pipe 40 kg (additional option)

• «Thermos» for the heater - airy interlayer between stones and the outer casing

- serves for accented exchange of heat to the stones, increasing its' efficiency
- ensures the outer casing does not get too hot (4 times lower than the temperature of the outer stones, no higher than 120 $^{\circ}$ C)

• Low firewood consumption

- 3.5-4 kg an hour of birch or other type of firewood

Paint

- the heater is painted with silicone, heat-resistant paint (EU)
- the face of the heater is covered in unique, glossy, acid-heat resistant premium paint, class EU

• Long lifetime of the heater

- heater is made from steel (grade 09G2S) will serve you no less than 2000 operation hours. Heaters made from stainless steel (grade AISI 439) will serve you no less than 8000 operational hours.
- intensification of the combustion chamber with branded lining made from stainless steel with thickness of 2mm greatly increases lifetime of the heater and promotes better combustion of pyrolysis gases

• Affordable price

- 80 kg of jade stones is included in the package



Heater modifications and brief characteristics







Principles of operation Violet



HOUSEHOLD SERIES

made from boiler steel, grade 09G2S, 3-5mm Lifetime - no less than 2000 operation hours

COMMERSIAL SERIES

made from stainless steel, AISI 439, 4mm Lifetime - no less than 8000 operation hours

Accessories



Combustion chamber intensifier



Chimney



Grid chimney Violet



SAUNA Volume

RUSSIAN SAUNA

Tank for chimney



Decorative frame Long



Dividing screen Long insulated



Dividing screen Long Window Max insulated

6-16

Bochka

RUSSIAN SAUNA



Bochka heater has 10 undeniable attributes which distinguishes it from other heaters in its' segment:

Compact size

(Overall diameter of the heater is 460mm, for sauna rooms up to 16 m3 including all power reserves)

• Built-in 50L tank for hot water

(Tank is made from stainless steel with function of uniform infrared heating. Heater is ready at the same time with the hot water)

• Convenient to add and drain water

(The heater is 1 meter in height. Funnel for addition of water is included in the package. Drain opening fits a regular bucket or a basin, and does not require removal or an extension of the tap)

• Ideal height of the heater

(Heater can be installed in saunas with low, sloping ceiling and with any configurations of Barrel saunas and mobile saunas)

• Russian steam

(Heater with a closed chamber. Temperature of stones reaches higher than 400°C, useful for execution of most favorable options of a sauna micro-climate)

• Convenience of operation

(Supply of water can be from any place, all water reaches the closed chamber. Standard length of firewood is 390mm)

• Safe - heater for the whole family

(Outer 50cm of the heater does not heat up higher than the temperature of air in the sauna or the temperature of water inside the water tank)

• Structural reliability

(Structure of the heater has 8 edges, boiler room steel of 09G2S grade, indirect warming of the water tank)

Available options

(Inexpensive net for the stones on the first chimney module. Ability of inserting a lining in the firebox chamber intensifier, made from 2mm stainless steel)

• Unique price

(A price which beats all stereotypes and is available to everyone)

HOUSEHOLD SERIES

made from boiler steel, grade 09G2S, 3-5mm Lifetime - no less than 2000 operation hours Principles of operation

SAUNA VOLUME

M³

RUSSIAN SAUNA



Heater modifications and brief characteristics





Combustion chamber intensifier



Chimney

Accessories



Chimney grid for stones Bochka



Decorative frame Long



Dividing screen Long insulated

SAUNA

Grill'D

Dubravo



Sauna heater Dubravo combines exquisit beauty, style, and unconditional functionality.

The Dubravo heater can rightly be called the soul of your sauna.

Newest developments in the heat generation field using solid fuel to heat up air and stones allows for 120 kg of stones to heat up to 250°-300° in 40 minutes. Economy, environmentally friendly, and reliability were a priority while making Dubravo.

A versatile firebox, durable construction using 5mm boiler steel grade 09G2S guarantees long lifetime of the heater without strain, and has many advantages compared to other heaters which are made from thin stainless steel.

Safety system using stainless steel guarantees heater durability.

Heater modifications and brief characteristics



SAUNA VOLUME
8-18

SAUNA

HOUSEHOLD SERIES

made from boiler steel, grade 09G2S, 3-5mm Lifetime - no less than 2000 operation hours



Accessories



Combustion chamber intensifier



Chimney grid for stones Dubravo



Dividing screen Window insulated



Decorative frame Long



Chimney



Tank for chimney

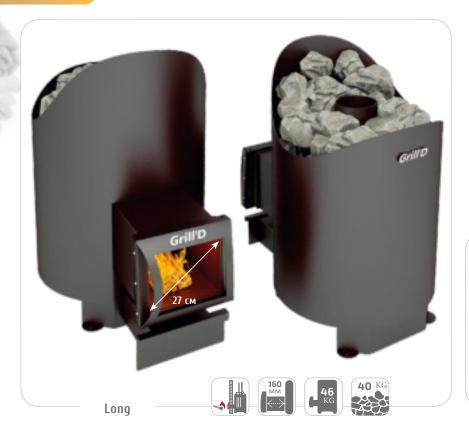


Dividing screen Long Intensifier

Aurora 160

SATINIA

Heater modifications and brief characteristics







Principles of operation Aurora 160



Facing a decision, you often think: «can inexpensive products be good quality!?»

We broke this cruel stereotype! Sauna heater Grill'D Aurora is made for everyone and meets all necessary requirements:

- An unforgettable design.
- Ideal functionality and reliability of construction.
- Size of the firewood and the amount of stones which fit are not inferior to more expensive heaters.

Tradition - production is no place for experiments. We make Grill'D heaters from a special type of steel, which is high-durable, grade 09G2S (GOST 19281-2014), to ensure a lengthy heater operation. Heater Grill'D Aurora is endowed with excessive strength, is not a subject to deformation, thanks to the construction decisions which were made during the execution of the heater, and the properties of the steel used, with thickness of 5mm in certain spots

Grill'D Aurora heater - is easy to get, but impossible to forget!





Aurora 160 TRIO

Heater modifications and brief characteristics



Accessories for Aurora 160, Aurora 160 TRIO



Steam generator



Decorative frame Long



Dividing screen Long insulated



Chimney grid for stones Aurora



Dividing screen Window insulated

HOUSEHOLD SERIES

made from boiler steel, grade 09G2S, 3-5mm Lifetime - no less than 1400 operation hours



Principles of operation

Dubravo mini

SALINA

Heater modifications and brief characteristics

Principles of operation







HOUSEHOLD SERIES

made from boiler steel, grade 09G2S, 3-5mm Lifetime - no less than 2000 operation hours

Accessories



Combustion chamber intensifier



Chimney



Tank for chimney



Chimney grid for stones Dubravo

"A TREASURE"

This is a gift for those, who wishes to equip their small sauna room with a soulful heater. The exquisite design gives the heater a distinctive style, combined with unconditional functionality. Despite its' compact dimensions, the heater effectively heats up the room and stones to an operating temperature of 250° - 300° .

The quiet fire-chamber door allows not only for a lower cost of the heater, but a better protection from the IR radiation than glass. A multi-faced construction of the heater, made from boiler steel, grade 09G2S, and thickness of 5mm provides a long lifetime of exploitation without deformation and burnout.

An effective system of heat replacement lowers consumption of firewood, increases efficiency, and lowers the emission of harmful substances into the atmosphere.



Decorative frame Long



Dividing screen Long insulated

Aurora mini

SAUNA VOLUME
6-12

M³

SAUNA

Heater modifications







Principles of operation

HOUSEHOLD SERIES

made from boiler steel, grade 09G2S, 3-5mm Lifetime - no less than 1400 operation hours

Accessories



Combustion chamber intensifier



Chimney

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Steam generator



Chimney grid for stones
Aurora



Decorative screen Long



Dividing screen Long insulated



Grill-center



Grill-center 800 by Grill'D – this is a breakthrough in the field of stationary grill production, price, and quality at a high degree of compliance

- In production of this grill, we thought of every cons and nuances of similar gills of foreign manufacturers. Because of the stainless steel that makes up the racks of this grill, everything «moves and turns», even after a long use of the grill in the most rough climate conditions.
- Silicone, heat-resistant paint of European production keeps a pleasant appearance of Grill-center 800 for a long time.
- Swivel gate gives the ability to prevent the escape of heat while the grill is not in use.
- An umbrella deflector increases pull and prevents the formation of reserve pull.
- Massive wooden shelves made from Siberian larch, covered with
 ecologically-friendly oil from an Italian company Sirca, guarantees safety
 and durability of the shelves and handles, no matter of correct execution
 even outside.
- A basic package includes everything needed for installation and use of the grill outside.
- For backyard, house, and indoor installation, extra equipment is needed, such as a certain chimney elements and a chimney opening.
- The kit includes all wood shelves, but to create a full circle table, you can always order additional shelves, which are very easy to install on the Grillcenter 800.

Principles of operation

- The height of the grill dome is easily adjusted
- The height and level of the three grill spaces can be adjusted
- The grill grid is made from 4mm stainless steel, 400mm in diameter is installed in the grill space
- Barbecue with hand protection is installed at the bottom of the grill
- Ability to use pots, pans, and cauldrons of various sizes, including the biggest ones
- Ability of simultaneous preparation of meat on the grill, preparation in a cauldron and baking bread, etc.





Patriot







Design options for the heater door













We bring the heater PATRIOT to your attention. Heating and cooking stove PATRIOT is intended for heating a sauna with a maximum volume of 200m³, preparation, and warming of food. Heater PATRIOT is painted with silicon, organic, heat resistant paint.

Some distinctive features of heater PATRIOT are:

- Fully airtight chamber of PATRIOT heater, ensures burning of one load of firewood for up to 6 hours
- Shape of the heater PATRIOT is multi-faced, and has additional slats for support, and is not prone to change of shape in a long-term operation
- Precise regulation of air release into the chamber, prevents intense burning (the boiling of water on surface of the funnel, active warming of the sauna) before the long-burning mode (heating on the hob, upkeep of the set inside temperature)
- Heater PATRIOT is made from Russian boiler steel, grade 09G2S, GOST 17066-94, provides the recommended operation term of no less than 2000 hours
- Increased are of inner convectors, allows to heat up a place in a short period of time to a comfortable temperature
- The protective casing of PATRIOT ensures safe operation
- Removable grate bars of the heater PATRIOT made from Russian boiler steel, are not prone to deformation during prolonged operation

Chimneys

Single wall chimneys



Pipe L 150



Pipe L 250



Pipe L 750



Double wall chimneys





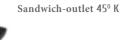








Sandwich-outlet 90° K







Sandwich-support plate K

Long start A







Sandwichlatch K

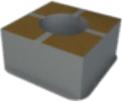
Triple pipe Sandwich 90°

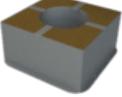
Additional elements of chimneys





Assembled decorative flange 500*500 / 500*600





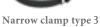
Wall mount type 2



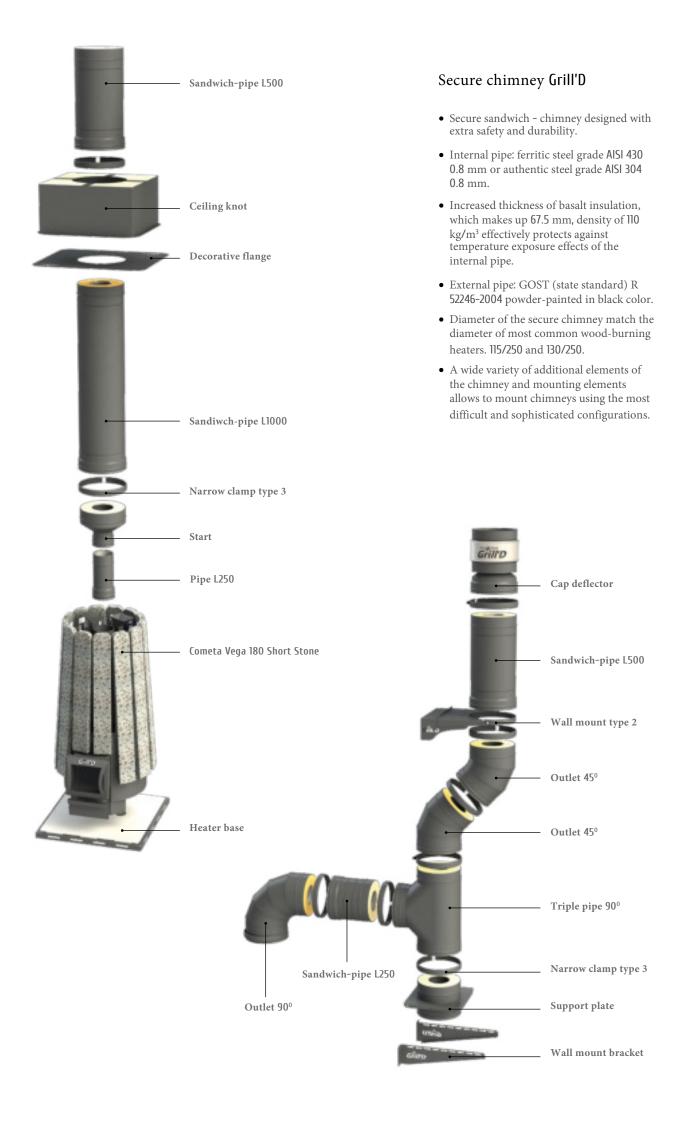
Ceiling knot Insulated

Start A



















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